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RBE350A31-1854-21
Job Sheet 196162



Part No: RBE350A31-1854-21

Job Qty: 1 pcs

Part Name: Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Due Date: 7/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 11876

Note: DWG RBE350A31-1854-21 Rev 0 IPP Rev. A 19.04.29 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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Container No: S196005



Part: RBE350A31-1854-21

Job No: 196162

Serial No/Batch: S196005

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 07/04/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	7/4/19	0.00	0.05		Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	7/4/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	7/4/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 40 JUL 05 2019 9-89 GA 143B
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	7/4/19	0.00	0.00		QC 21 - FG - 21		DAS 40 JUL 05 2019 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - 1-Assemble as per drawing. 2-Bag and tag, ensure pieces do not hit/rub up against each other in the bag. Package Descriptions: accordingly.

Job BOM

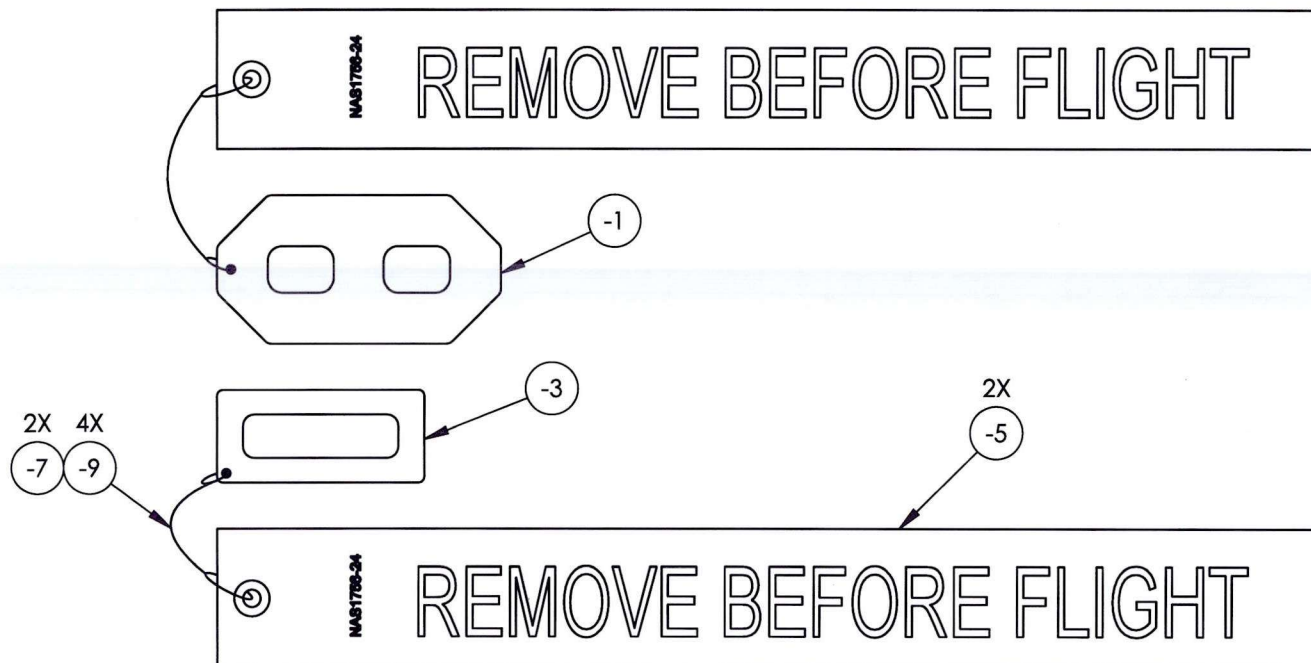
Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (4 ea)	100-Small Fab - 1	5184132
CL-2-C	Lanyard Wire	1 ft (1 ea)	100-Small Fab - 1	5119833
NAS1756-24	Flag	2 Ea (2 ea)	100-Small Fab - 1	5193146
RBE350A31-1854-21-1	Plate	1 pcs (1 ea)	100-Small Fab - 1	5193373
RBE350A31-1854-21-3	Plate	1 pcs (1 ea)	100-Small Fab - 1	5193375

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	4	651	0
	CL-2-C	1	87	0
	NAS1756-24	2	0	0
	RBE350A31-1854-21-1	1	0	0
	RBE350A31-1854-21-3	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 6/7/19 12:08 PM Dart.lajeunesse.marie

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19616245
190607

NOTE:
REF. EUROCOPTER T/N: 350A31-1854-21.

 RED BARN MACHINE	
TITLE BOLT	
DWG NO. RBE350A31-1854-21	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS350
SCALE 1:4	DATE 7/22/2013
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	A36 P&O	1/4 X 3-1/4 X 6-1/4	2
			-3	1	PLATE	A36 P&O	3/8 X 2 X 4-5/8	3
		B/O	-5	2	REMOVE BEFORE FLIGHT 24in.	NYLON	NAS 1756-24	1
		B/O	-7	2	LANYARD	COATED STEEL	Ø1/16 X 6 CARR LANE #CL2C	1
		B/O	-9	4	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMaster-CARR #3896T31	1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			